

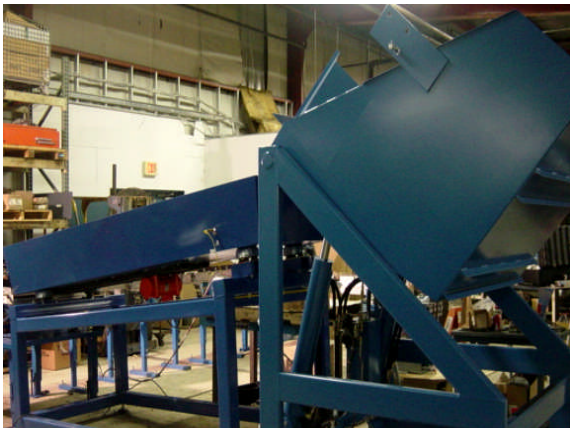
# Reduction & Metering Pan Feeders



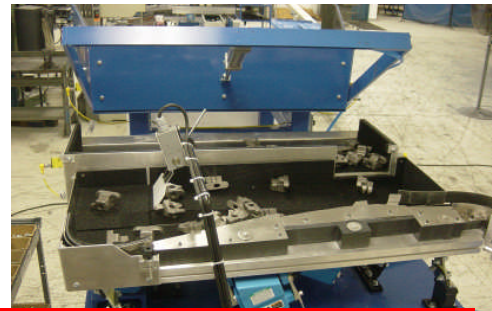
Reduction pan feeder integrated to dumper



Pan integrated to existing high level dumper



Heavy Duty Receiver Pan Feeder w/ active pan for receiving parts dumped from portable bulk containers. Pan absorbs impact load and is integrated to dumper to effectively meter parts to "on demand" upstream systems.



Pneumatic Gate actuates to control part Flow during dump cycle.



Intermediate Reduction Pan w/ Adjustable Side Guides and Flow Gate Absorbs impact load-meter parts/materials.



Heavy Brushed Pan Feeder Integrated With Drop Bottom Stand.

**Dyna-Feed**

# Controls Bulk Part Supply

## **FEATURES:**

- Interchangeable w/ any type of part feed system or dumper.
- Manual Break Wall Gates Standard
- Top or Bottom pivot gates optional
- Material charging wells optional
- Automatically transfers parts from dumper to upstream process can include integration with dumper for "on demand" or "smart dump" capabilities.

## **BENEFITS:**

- Can accommodate a wide variety of parts
- Controls part flow from dumper
- Can also use a wide range of side or bottom dump containers.
- Can be fully integrate to any style of part feeder
- Maximize feed system efficiency, prevent surge loading parts, packages or materials to upstream processes.

## **SPECIFICATIONS:**

Weight Capacity: (Live Pan) Up to 8,000 lbs.\*

Overall Dimensions: Subject to capacity

• Live Pan Styles can be designed to either discharge materials from existing container positioned on stand or to receive material dumped in bulk from front, side, bottom or soft side containers. Dumpers are also available from LIPE.

- Construction: Heavy Gauge Mild Steel  
304 SS  
316 SS  
Lined Pan Surface



HD Pan Feeder- Meters bulk supply of large parts



Automatic, Bottom Pivot Flow Control Gate



Multiple "smart dumpers" w/ flow control pans in operation. Integrated to robot assembly cell.



Dumper, manual adjust reduction pan, "on demand" Metered part supply to Dyna-Slide Feeder

□ CDS LIPE \* 800-448-7822

# Dyna-Feed