

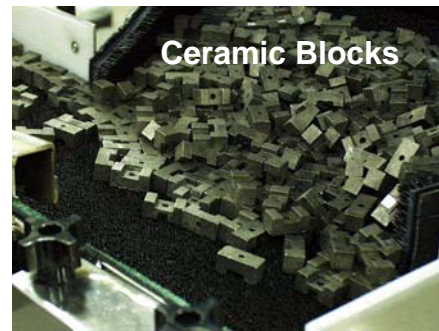
Live Part Accumulation Tables



Gently accumulate fragile parts without control logic then feed parts "on demand". Use as surge buffer for flexible automation, packaging or machining cell. This application shows glass bulbs in by-pass live buffer accumulation.

FEATURES :

- Gentle Accumulation
- Modular design-Scalable to part dimensions
- No moving parts
- Scalable to Part Dimensions & Weight
- On Demand Function
- No moving parts, low maintenance
- Optional discharge with feeder-orientation



BENEFITS:

- Positive part control, nothing to jam, nothing to cause loss of orientation
- Often usable for wide range of parts which reduces equipment costs
- Gentle handling which reduces scrap rate
- Low Maintenance with simple cleaning & replacement reducing maintenance costs

Common Applications:

Green Powder Metal Parts
Light Bulbs
Electronic Parts
Fine Packaging
Machined Parts
Friable Parts (Ceramics)
Parts w/ Finished Surfaces

Flexible-Live, In Line Accumulation
Scaled to any size to suit your requirements.

Gentle to parts and part surfaces.

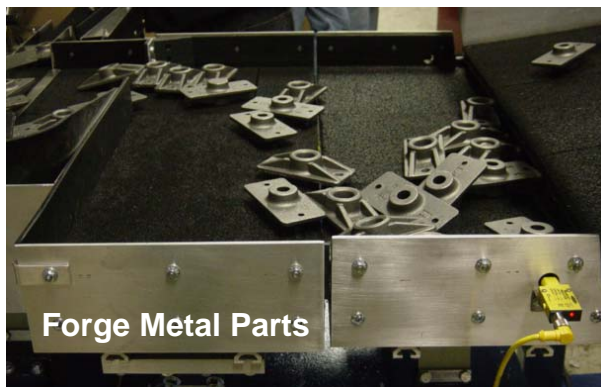


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Live Part Accumulator

Accumulation technology with no moving parts. Proven reliable ,gentle, scalable part accumulation

L X W	12	24	36	48	60	72	84
12	DSA1212	DSA1224	DSA1236	DSA1248	DSA1260	DSA1272	DSA1284
18	DSA1218	DSA1824	DSA1836	DSA1848	DSA1860	DSA1872	DSA1884
24	DSA2412	DSA2424	DSA2436	DSA2448	DSA2460	DSA2472	DSA2484
30	DSA3012	DSA3024	DSA3036	DSA3048	DSA3060	DSA3072	DSA3085
36	DSA3612	DSA3624	DSA3636	DSA3648	DSA3660	DSA3672	DSA3684
42	DSA4212	DSA4224	DSA4236	DSA4248	DSA4260	DSA4272	DSA4284
48	DSA4812	DSA4824	DSA4836	DSA4848	DSA4860	DSA4872	DSA4884
54	DSA5412	DSA5424	DSA5436	DSA5448	DSA5460	DSA5472	DSA5484
60	DSA6012	DSA6024	DSA6036	DSA6048	DSA6060	DSA6072	DSA6084
66	DSA6612	DSA6624	DSA6636	DSA6648	DSA6660	DSA6672	DSA6684
72	DSA7212	DSA7224	DSA7236	DSA7248	DSA7260	DSA7272	DSA7286
78	DSA7812	DSA7824	DSA7836	DSA7848	DSA7860	DSA772	DSA7884
84	DSA8412	DSA8424	DSA8436	DSA8448	DSA8460	DSA8472	DSA8484
90	DSA9012	DSA9024	DSA9036	DSA9048	DSA9060	DSA9072	DSA9084
96	DSA9612	DSA9624	DSA9636	DSA9648	DSA9660	DSA9672	DSA9684
102	DSA10212	DSA10224	DSA10236	DSA10248	DSA10260	DSA10772	DSA10284
108	DSA10812	DSA10824	DSA10836	DSA10848	DSA10860	DSA10872	DSA10884
114	DSA11412	DSA11424	DSA11436	DSA11448	DSA11460	DSA11472	DSA11484
120	DSA12012	DSA12024	DSA12036	DSA12048	DSA12060	DSA12072	DSA12084
160	DSA16012	DSA16024	DSA16036	DSA16048	DSA16060	DSA16072	DSA16084



Forge Metal Parts

In Line- buffer parts and feed "on demand".



Cosmetic Packages

Gently buffer parts and feed "on demand" to packaging machine.

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