

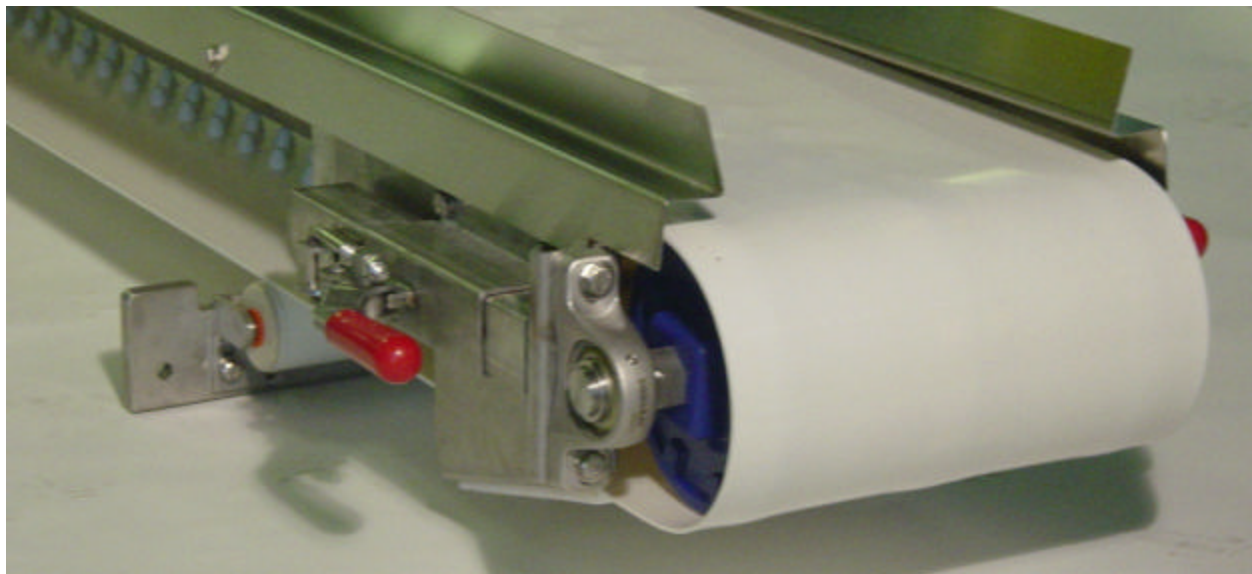
Bulk Mover Conveyor-Sanitary Series

FEATURES :

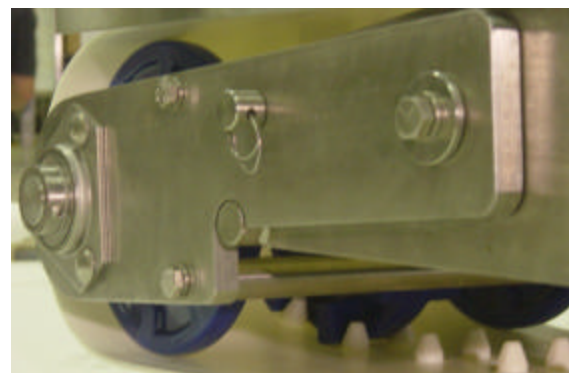
- Highly Open-Washdown Design
- Efficient, Direct Drive Belt Technology
- Engineering adaptations available
- USDA-FDA- Manual Clean Belts
- Wide Range Configurations including troughing belts in 5,15,20 and 30 degree.

BENEFITS:

- Flexible, Scalable Design
- Eliminates belt tracking problems
- Easy to clean in place
- Endures wet, harsh environments
- Quiet - reducing noise in the plant
- Reduces power & environmental costs



Conveyor Configurations		
General Bulk Handling	Horizontal Incline Z Incline Trough Belt	Bulk Feed Steep Incline Indexing 5/15/20/30 Degree
USDA-FDA Food Contact Applications	Elevator Feeder Transfer Belt Belt Feeder	Dewater Sort Belt Grading
Packaging & Processing Appl.	Infeed Belts Merge/Diverge Feed Hopper	



Positive Belt Tracking Eliminate Belt Tracking Problems

Lipe Automation * 7650 Edgecomb Drive * Liverpool, N.Y. 13088 * 800-448-7822



When a sanitary solution is the only solution.

Belts & Surfaces

Cleated Incline Chemical/Oil/Cut Resistant
 Indexing Dewatering
 Accumulation
 USDA- FDA Meat, Poultry & Dairy Belts

Frame:

304 SS Central Tube

Conveyor Idlers:

Fixed-Slider
 Bushing Style
 Bearing Style

Bearings:

Double-seal, sealed for life ball bearings.

Supports: Several styles to choose from including Portable and fixed Sanitary Style Legs. Ceiling hangers & custom supports.

Drive Configurations: Multiple drive locations including top mount, side mount, bottom mount, shaft offset mount. Direct Belt Drive Can Push a direct drive belt. Epoxy Painted & Stainless Motor/Reducers available.

Hoppers & Side Leaves: 3, 6 and 8 cu ft hoppers standard. 6" 12" and 18" Side leaves standard.

Drive Types: Gearmotor, parallel shaft and right angle drives are used. Multiple voltages, CE, NEMA frames are available.

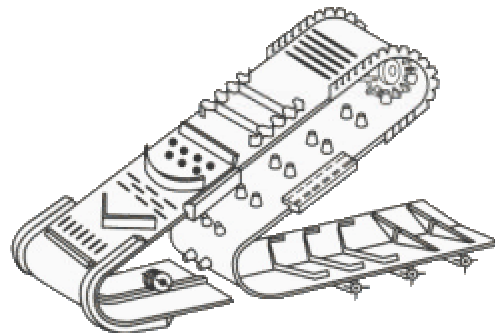
Pulley: Sprocketed Direct Belt Drive,

Controls: Standard Nema Enclosures available w/ start/stop, e stop, indexing and variable speed controls



Model	Belt W"	Belt L "
BM1224 to BM241200	12"	24" to 1200"
BM1824 to BM241200	18"	24" to 1200"
BM2424 to BM241800	24"	24" to 1800"
BM3224 to BM241800	32"	24" to 1800"
BM3624 to BM241800	36"	24" to 1800"
BM4824 to BM241800	48"	24" to 1800"
BM6036 to BM241800	60"	36" to 1800"

* Note: Any width can be accommodated in any Increment between 12" and 60". Conveyor length subject to belt live load requirements.



Multiple Belt Attachment Options



Engineered solutions available.



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